

AV-271B Cast Carbon Steel Piston Valve, Flanged Ends, Class-300

Features

Product Standard	ASME B16.34
Testing Standard	API-598
Pressure / Class Rating	Class-300
Body Material Cum Standard	Cast Carbon Steel (ASTM A216 Gr. WCB)
Product Description	Bolted Bonnet, Rising Stem, Handwheel Operated
Type of Seat	Renewable Seat
Type of Disc	Renewable Piston
Trim	Valve Rings: Atam Standard, Spacer & Piston: 13% Cr. (SS 410)
End Details	Flanged Ends as per ASME B16.5 Class-300 Raised Face (Drilled)
Test Pressure	Body: 77 Bar (Hyd.), Seat: 57 Bar (Hyd.), Seat: 7 Bar (Air)
Max. Working Temperature	425°C
Application Medium	Super Heated Steam, Condensate, Thermic Fluids, Hydro Carbons, Chemicals



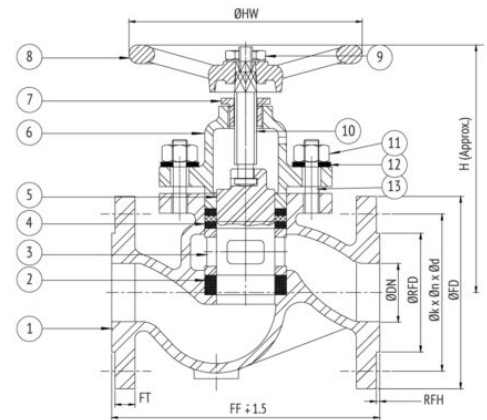
Notes

Test Certificate in Form III-C as per IBR is furnished with every supply.
Balanced piston arrangement is available in sizes 65mm & above, to address high torque.
Contact for other service applications.

Suitability

Material Combination

S.No	Description	No.	Material
1	Body	1	Cast Steel
2	Lower Valve Ring	1	Atam Standard
3	Spacer	1	Stainless Steel
4	Upper Valve Ring	1	Atam Standard
5	Piston*	1	Stainless Steel
6	Bonnet	1	Cast Steel
7	Stem Nut	1	Aluminium Bronze
8	Handwheel	1	Cast Iron / Mild Iron
9	Handwheel Nut	1	Carbon Steel
10	Stem	1	Stainless Steel
11	Nut	4	Carbon Steel
12	Belleville Washers	4	Carbon Steel
13	Stud & Nut	4	Alloy Steel & H.T. Steel



Dimensional Data

ØDN	FF	H	ØHW	ØFD	FT	RFD	RFH	ØK	n	Ød
25	203	154	140	125	16	51	2	89	4	19
40	229	185	200	155	19	73	2	114.3	4	22
50	267	210	200	165	20.7	92	2	127	8	19
65	292	320	250	190	24	105	2	149.2	8	22
80	318	330	250	210	27	127	2	168.3	8	22
100	356	390	280	255	30.2	157.2	2	200	8	22